



OXYGEN

Safety Data Sheet

1. IDENTIFICATION

Product identifier

Product Name OXYGEN

Other means of identification

Safety data sheet number LIND-P097
UN/ID no. UN1072
Synonyms LASER Oxygen; MAPAX® O, Oxygen, Compressed

Recommended use of the chemical and restrictions on use

Recommended Use Industrial and professional use.
Uses advised against Consumer use

Details of the supplier of the safety data sheet

Linde Gas North America LLC - Linde Merchant Production Inc. - Linde LLC
200 Somerset Corporate Blvd, Suite 7000
Bridgewater, NJ 08807
Phone: 908-464-8100
www.lindeus.com

Linde Gas Puerto Rico, Inc.
Road 869, Km 1.8
Barrio Palmas, Catano, PR 00962
Phone: 787-641-7445
www.pr.lindegas.com

Linde Canada Limited
5860 Chedworth Way
Mississauga, Ontario L5R 0A2
Phone: 905-501-2500/905-501-1700
www.lindecana.com

* May include subsidiaries or affiliate companies/divisions.

For additional product information contact your local customer service.

Emergency telephone number

Company Phone Number +1 800-232-4726 (Linde National Operations Center, US) 905-501-0802 (Canada)
CHEMTREC: 1-800-424-9300 (North America) +1-703-527-3887 (International)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200).

Oxidizing gases	Category 1
Gases under pressure	Compressed gas

Label elements



Signal word

Danger

Hazard Statements

May cause or intensify fire; oxidizer

Contains gas under pressure; may explode if heated

Precautionary Statements - Prevention

Do not handle until all safety precautions have been read and understood

Keep and store away from clothing and other combustible materials

Keep valves and fittings free from grease and oil

Use and store only outdoors or in a well ventilated place

Use a backflow preventive device in piping

Use only equipment of compatible materials of construction and rated for cylinder pressure

Use only with equipment cleaned for oxygen service

Open valve slowly

Close valve after each use and when empty

Precautionary Statements - Response

In case of fire: Stop leak if safe to do so

Precautionary Statements - Storage

Protect from sunlight when ambient temperature exceeds 52°C/125°F

Hazards not otherwise classified (HNOC)

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Volume %	Chemical Formula
Oxygen	7782-44-7	100	O ₂

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Move victim to fresh air. Seek immediate medical attention/advice.
Skin contact	None under normal use. Get medical attention if symptoms occur.
Eye contact	None under normal use. Get medical attention if symptoms occur.
Ingestion	Not an expected route of exposure.

Most important symptoms and effects, both acute and delayed

Symptoms	Oxygen is not acutely toxic under normal pressure. Oxygen is more toxic when inhaled at elevated pressures. Depending upon pressure and duration of exposure, pure oxygen at elevated pressures may cause cramps, dizziness, difficulty breathing, convulsions, edema and death.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific extinguishing methods

Continue to cool fire exposed cylinders until flames are extinguished. Damaged cylinders should be handled only by specialists.

Specific hazards arising from the chemical

May cause or intensify fire; oxidizer. Will support and accelerate combustion of combustible materials (wood, paper, oil, debris, etc). Cylinders may rupture under extreme heat.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Monitor oxygen level. Eliminate all ignition sources if safe to do so.
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Environmental precautions

Environmental precautions	Prevent spreading of vapors through sewers, ventilation systems and confined areas.
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Methods and material for containment and cleaning up

Methods for containment	Stop the flow of gas or remove cylinder to outdoor location if this can be done without risk. If leak is in container or container valve, contact the appropriate emergency telephone number in Section 1 or call your closest Linde location.
Methods for cleaning up	Return cylinder to Linde or an authorized distributor.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Keep valves and fittings free from grease and oil. Use only equipment of compatible materials of construction. Open valve slowly. "NO SMOKING" signs should be posted in storage and use areas. Separate flammable gas cylinders from oxygen and other oxidizers by a minimum distance of 20 ft. or by a 5 ft. high barrier with a minimum fire resistance rating of a half an hour. Dry product is non-corrosive and may be used with all materials of construction. Moisture causes metal oxides which are formed with air to be hydrated so that they include volume and lose their protective role (rust formation). Concentrations of SO₂, Cl₂, salt, etc. in the moisture enhances the rusting of metals in air. Carbon steels and low alloy steels are acceptable for use at lower pressures. For high pressure applications stainless steels are acceptable as are copper and its alloys, nickel and its alloys, brass bronze, silicon alloys, Monel®, Inconel®, and beryllium. Lead and silver or lead tin alloys are good gasket materials. Teflon®, Teflon® composites, or Kel-F® are preferred non-metallic gasket materials. Oxygen should not be used as a substitute for compressed air in pneumatic equipment since they generally contain flammable lubricants. Equipment able to use oxygen must be "cleaned for oxygen service". Check with the equipment supplier to verify oxygen compatibility for the service conditions.

Protect cylinders from physical damage; do not drag, roll, slide or drop. When moving cylinders, even for short distance, use a cart designed to transport cylinders. Never attempt to lift a cylinder by its valve protection cap. Never insert an object (e.g. wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing leak to occur. Use an adjustable strap wrench to remove over-tight or rusted caps. Use only with adequate ventilation. Use only with equipment rated for cylinder pressure. Use a backflow preventive device in piping. Close valve after each use and when empty. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.

Never put cylinders into trunks of cars or unventilated areas of passenger vehicles. Never attempt to refill a compressed gas cylinder without the owner's written consent. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit. Ensure the complete gas system has been checked for leaks before use.

Only experienced and properly instructed persons should handle gases under pressure. Always store and handle compressed gas cylinders in accordance with Compressed Gas Association, pamphlet CGA-P1, Safe Handling of Compressed Gases in Containers.

For additional recommendations, consult Compressed Gas Association's Pamphlets SB-7, G-4.3, G-4.1, G-4.4, P-2.5, G-4.9, P-14, and SB-2.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Store in cool, dry, well-ventilated area of non-combustible construction away from heavily trafficked areas and emergency exits. Keep at temperatures below 52°C / 125°F. Cylinders should be stored upright with valve protection cap in place and firmly secured to prevent falling. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders from being stored for excessive periods of time. Stored containers should be periodically checked for general condition and leakage. Do not store near combustible materials

Incompatible materials

Reducing agents. Combustible material. Organic material.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

This product, as supplied, does not contain any hazardous materials with occupational exposure

	limits established by the region specific regulatory bodies
<u>Appropriate engineering controls</u>	
Engineering Controls	Ventilation systems. Use local exhaust in combination with general ventilation as necessary to keep oxygen concentrations below 23.5%. Consider installation of leak detection systems in areas of use and storage. Systems under pressure should be regularly checked for leakages.
<u>Individual protection measures, such as personal protective equipment</u>	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin and body protection	Work gloves and safety shoes are recommended when handling cylinders. Gloves must be clean and free from grease or oil.
Respiratory protection	No special protective equipment required.
General Hygiene Considerations	Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Compressed gas
Appearance	Colorless.
Odor	Odorless.
Odor threshold	No information available
pH	No data available
Melting point	-218.8 °C / -361.8 °F
Evaporation rate	Not applicable
Fire Hazard	Yes
Lower flammability limit:	Not applicable
Upper flammability limit:	Not applicable
Flash point	No information available
Autoignition temperature	No data available
Decomposition temperature	No data available
Oxidizing properties	Oxidizer
Water solubility	Slightly soluble
Partition coefficient	0.65
Kinematic viscosity	Not applicable

Chemical Name	Molecular weight	Boiling point	Vapor Pressure	Vapor density (air =1)	Gas Density kg/m ³ @20°C	Critical Temperature
Oxygen	31.99	-182.9 °C	Above critical temperature	1.11	1.331	-118.6 °C

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions

Chemical stability

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Reducing agents. Combustible material. Organic material.

Hazardous Decomposition Products

None known.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Symptoms of overexposure are dizziness, headache, tiredness, nausea, unconsciousness, cessation of breathing. Poisoning began in dogs 36 hours after inhalation of pure oxygen at atmospheric pressure. Distress was seen within 48 hours and death within 60 hours.
Skin contact	No data available.
Eye contact	The incompletely developed retinal circulation is more susceptible to toxic levels of oxygen. In premature infants, arterial oxygen tension above 150 mm Hg may cause retrolental fibroplasia. Permanent blindness may occur several months later. One case of severe retinal damage in an adult was reported. An individual suffering from myasthenia gravis developed irreversible retinal atrophy after breathing 80% oxygen for 150 days.
Ingestion	Not an expected route of exposure.

Information on toxicological effects

Symptoms	Oxygen is not acutely toxic under normal pressure. Oxygen is more toxic when inhaled at elevated pressures. Depending upon pressure and duration of exposure, pure oxygen at elevated pressures may cause cramps, dizziness, difficulty breathing, convulsions, edema and death.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation	Not classified.
Sensitization	Not classified.
Germ cell mutagenicity	Not classified.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens listed by OSHA, IARC or NTP.
Reproductive toxicity	Not classified.
STOT - single exposure	Not classified.
STOT - repeated exposure	Not classified.
Chronic toxicity	Prolonged inhalation of high oxygen concentrations (>75%) may affect coordination, attention, and cause tiredness of respiratory irritation.
Aspiration hazard	Not applicable.

Numerical measures of toxicity

Product Information	
Oral LD50	No information available
Dermal LD50	No information available
Inhalation LC50	No information available

12. ECOLOGICAL INFORMATION

Ecotoxicity

Will not bioconcentrate.

Persistence and degradability

Not applicable.

Bioaccumulation

Will not bioconcentrate.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Do not attempt to dispose of residual waste or unused quantities. Return in the shipping container PROPERLY LABELED WITH ANY VALVE OUTLET PLUGS OR CAPS SECURED AND VALVE PROTECTION CAP IN PLACE to Linde for proper disposal.

14. TRANSPORT INFORMATION

DOT

UN/ID no.	UN1072
Proper shipping name	Oxygen, compressed
Hazard Class	2.2
Subsidiary class	5.1
Description	UN1072,Oxygen, compressed,2.2,(5.1)
Emergency Response Guide Number	122

TDG

UN/ID no.	UN1072
Proper shipping name	Oxygen, compressed
Hazard Class	2.2
Subsidiary class	(5.1)
Description	UN1072,OXYGEN, COMPRESSED,2.2(5.1)

MEX

UN/ID no.	UN1072
Proper shipping name	Oxygen, compressed
Hazard Class	2.2
Subsidiary class	5.1

IATA

UN/ID no.	UN1072
Proper shipping name	Oxygen, compressed
Hazard Class	2.2
Subsidiary hazard class	5.1
Description	UN1072,Oxygen, compressed,2.2(5.1)

IMDG

UN/ID no.	UN1072
Proper shipping name	Oxygen, compressed
Hazard Class	2.2
Subsidiary hazard class	5.1
EmS-No.	F-C, S-W
Description	UN1072, Oxygen, compressed,2.2(5.1)

ADR

UN/ID no.	UN1072
Proper shipping name	Oxygen, compressed
Hazard Class	2.2
Classification code	10
Description	UN1072 Oxygen, compressed,2.2,
Labels	5.1

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

US Federal RegulationsSARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	No
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden release of pressure hazard	Yes
Reactive Hazard	No

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPS) (see 40 CFR 61)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Risk and Process Safety Management Programs

This material, as supplied, does not contain any regulated substances with specified thresholds under 40 CFR Part 68. This product does not contain any substances regulated as Highly Hazardous Chemicals pursuant to the 29 CFR Part 1910.110.

US State RegulationsCalifornia Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Oxygen 7782-44-7	X	X	X

16. OTHER INFORMATION

NFPA Health hazards 0 Flammability 0 Instability 0 Physical and Chemical Properties OX

Note: Ratings were assigned in accordance with Compressed Gas Association (CGA) guidelines as published in CGA Pamphlet P-19-2009, CGA Recommended Hazard Ratings for Compressed Gases, 3rd Edition.

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Revision Note SDS sections updated; 1

General Disclaimer

For terms and conditions, including limitation of liability, please refer to the purchase agreement in effect between Linde LLC, Linde Merchant Production, Inc. or Linde Gas North America LLC (or any of their affiliates and subsidiaries) and the purchaser.

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End of Safety Data Sheet